

Exaton 29.8.2.L

Exaton 29.8.2.L is used for TIG welding of the super-duplex grade Sandvik SAF 2906. Typical applications are welding of piping systems in caustic soda production as well as welding of pipes and heat exchangers in Alumina production.

Classifications Wire Electrode	EN ISO 14343-A : W Z 29 8 2 L
Alloy Type	Austenitic-ferritic (duplex) with approx. 50 FN ferrite - 29% Cr - 7% Ni - 2% Mo - Low C
Shielding Gas	N2 (EN ISO 14175)

Typical Charpy V-Notch Properties

Condition	Testing Temperature	Impact Value
As Welded	20 °C (68 °F)	150 J (111 ft-lb)