

## Exaton 19.12.3.L

Exaton 19.12.3.L is a chromium-nickel-molybdenum strip electrode used for electro-slag welding (ESW) or submerged arc welding (SAW) to deposit a second layer corrosion resistant alloy of 19%Cr/12%Ni/3%Mo composition on carbon- and low alloyed steels.

The buffer layer is deposited using an over-alloyed consumable, such as 21.13.3.L, 22.11.L or 24.13.L.

<b>Classifications</b>	SFA/AWS A5.9 : EQ316L EN ISO 14343-A : B 19 12 3 L
<b>Approvals</b>	CE EN 13479

*Approvals are based on factory location. Please contact ESAB for more information.*

### Typical Wire Composition %

C	Mn	Si	S	P	Ni	Cr	Mo	Cu	Ferrite FN
<=0.020	1.8	0.4	<=0.020	<=0.020	13	18.5	2.9	<=0.3	8