



OK Autrod 430

A continuous solid corrosion resisting 17% Cr wire for welding of stainless alloys of 13-18% Cr.

OK Autrod 430 is used for cladding on un-alloyed and low alloyed steels. The wire can be used in combination with OK Flux 10.93.

Classifications Wire Electrode	SFA/AWS A5.9 : ER430
---------------------------------------	----------------------

Alloy Type	Ferritic (17 % Cr)
-------------------	--------------------

Typical Wire Composition %

C	Mn	Si	Cr
0.02	0.50	0.5	18.5