



OK Autrod 310MoL

A continuous solid corrosion resisting chromium-nickel-molybdenum wire for welding of austenitic manganese steels of 25% Cr, 22% Ni, 2% Mo types. OK Autrod 310MoL has a good resistance to pitting, intergranular corrosion and stress corrosion cracking. The alloy is used in acid rich environments, in the urea industry and in gas treatment plants. OK Autrod 310MoL can be used in combination with OK Flux 10.93.

Classifications Wire Electrode	EN ISO 14343-A : S 25 22 2 N L
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Alloy Type	Austenitic (25% Cr - 22% Ni - 2% Mo - nitrogen - low carbon)
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	N	FN WRC-92
0.01	4.5	0.1	22.0	25.0	2.0	0.14	0