



OK Autrod 410

A continuous solid welding wire of 13% Cr type. OK Autrod 410 is used for welding of similar martensitic and martensitic-ferritic steels in different applications. OK Autrod 410 can be used in combination with OK Flux 10.93.

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| Classifications Wire Electrode | SFA/AWS A5.9 : ER410 |
|---------------------------------------|----------------------|

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|-------------------|--------------------------------|
| Alloy Type | Martensitic-ferritic (13 % Cr) |
|-------------------|--------------------------------|

Typical Wire Composition %

| C | Mn | Si | Cr |
|----------|-----------|-----------|-----------|
| 0.12 | 0.5 | 0.3 | 12.2 |