



OK Autrod 13.49

Ni-alloyed, copper-coated wire for Submerged Arc Welding. Mainly for low temperature steels down to temperatures of -101°C.

Classifications Wire Electrode	SFA/AWS A5.23 : ENi3 EN ISO 14171-A : S2Ni3
Approvals	VdTÜV 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni
0.09	0.95	0.15	3.28