



OK Autrod 13.24

Ni-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. With OK Flux 10.62 excellent toughness values; CTOD tested. For low temperature steels and fine grained steels in ship building and Off-Shore industries, etc.

Classifications Wire Electrode	SFA/AWS A5.23 : ENi6 EN ISO 14171-A : S3Ni1Mo0 2
Approvals	CE EN 13479 NAKS/HAKC 3.2-4.0 mm VdTUV 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni	Mo
0.12	1.52	0.23	0.88	0.19