



# OK Tubrodur 13Cr S

A cored wire which produces a 13%-chromium alloy steel deposit used with OK Flux 10.61.

<b>Classifications Weld Metal</b>	EN 14700 : T Fe7
<b>Approvals</b>	NAKS/HAKC 3.0mm

*Approvals are based on factory location. Please contact ESAB for more information.*

<b>Welding Current</b>	DC+
<b>Alloy Type</b>	Surfacing alloy martensitic stainless steel weld metal

## Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
2.4 mm	250-450 A	28-38 V	2.0-5.0 m/min	4.0-9.0 kg/h
3.0 mm	400-700 A	28-36 V	2.5-5.5 m/min	5.5-12.0 kg/h