



OK Autrod 13.21

Ni-alloyed, copper-coated wire for Submerged Arc Welding. For structural steels, ship building steels, pressure vessel steels, fine grained steels, etc. at lower temperatures.

Classifications Wire Electrode	SFA/AWS A5.23 : ENi1 EN ISO 14171-A : S2Ni1
Approvals	VdTÜV 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni
0.11	0.98	0.15	0.90