

## OK Autrod 13.40

Ni-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Preferably in combination with OK Flux 10.62. For high strength steels with minimum yield strengths up to 620 MPa, low temperature steels, fine grained steels, etc.

<b>Classifications Wire Electrode</b>	SFA/AWS A5.23 : EG EN ISO 14171-A : S3Ni1Mo EN ISO 26304-A : S3Ni1Mo EN ISO 26304-B : (SUN2M2)
<b>Approvals</b>	CE EN 13479 NAKS/HAKC 3.2-4.0 mm VdTUV 12103

Approvals are based on factory location. Please contact ESAB for more information.

### Typical Wire Composition %

<b>C</b>	<b>Mn</b>	<b>Si</b>	<b>Ni</b>	<b>Mo</b>
0.11	1.63	0.16	0.86	0.51