



OK Autrod 12.22

Copper-coated, unalloyed wire for Submerged Arc Welding. Suitable in combination with most fluxes. Increased Si content and thus especially suitable for neutral fluxes (e.g.: OK Flux 10.62) or in order to increase the fluidity of the molten pool. For structural steels, ship building steels, pressure vessel steels, fine grained steels, etc.

Classifications Wire Electrode	SFA/AWS A5.17 : EM12K EN ISO 14171-A : S2Si
Approvals	CE EN 13479 DB 52.039.05 VdTUV 12103 NAKS/HAKC 2.0 mm-5.0 mm

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %		
C	Mn	Si
0.09	1.01	0.19